

Synrgy 90™ Training Systems

Parts Manual

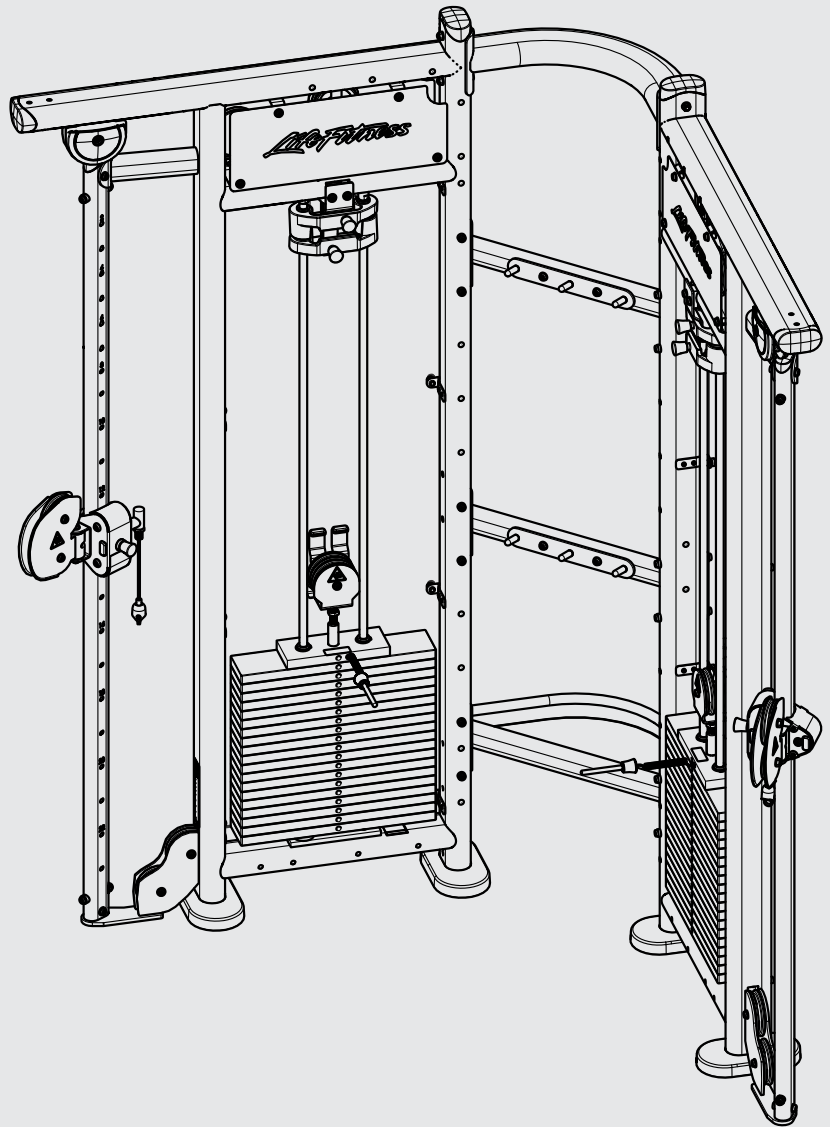


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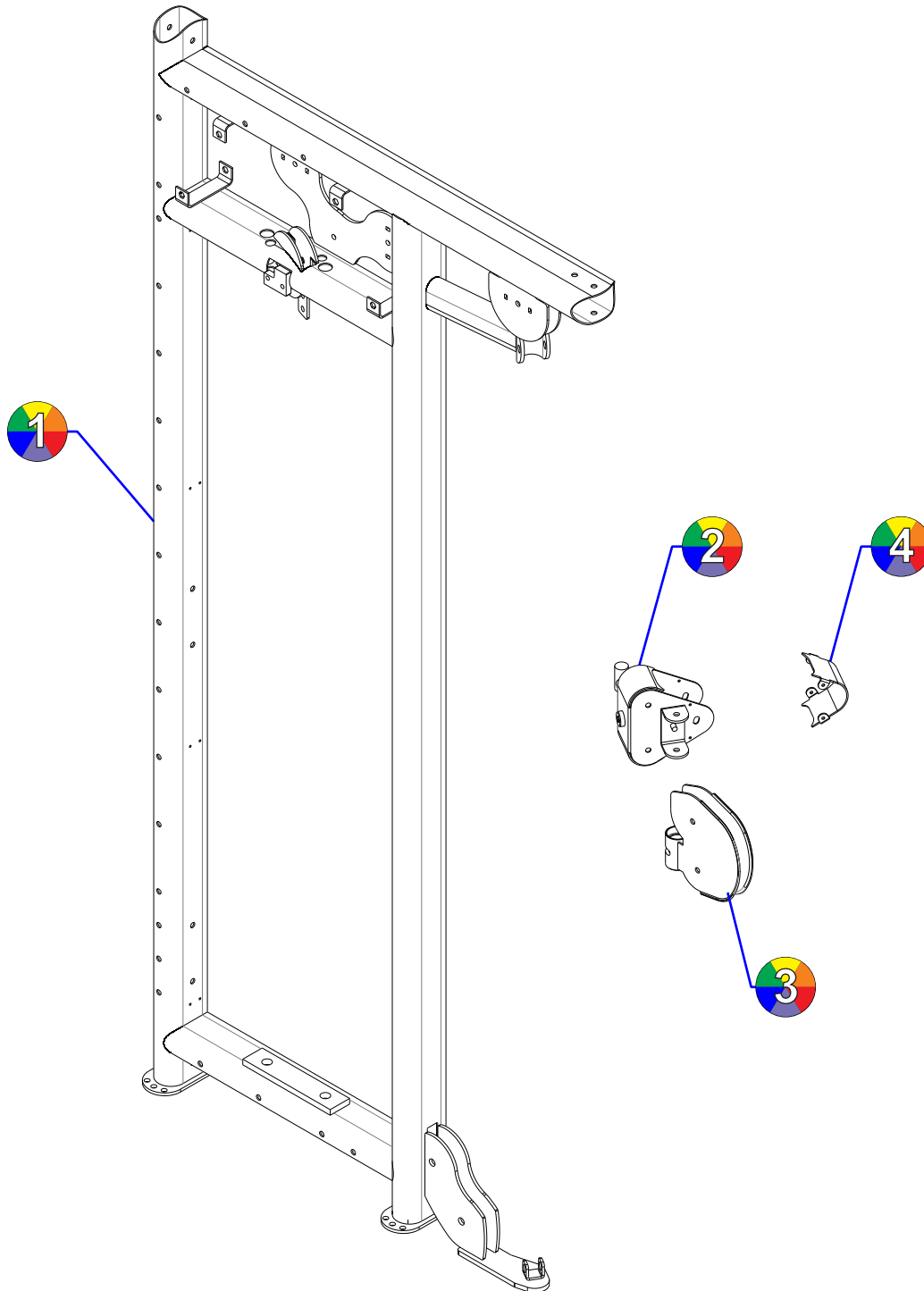
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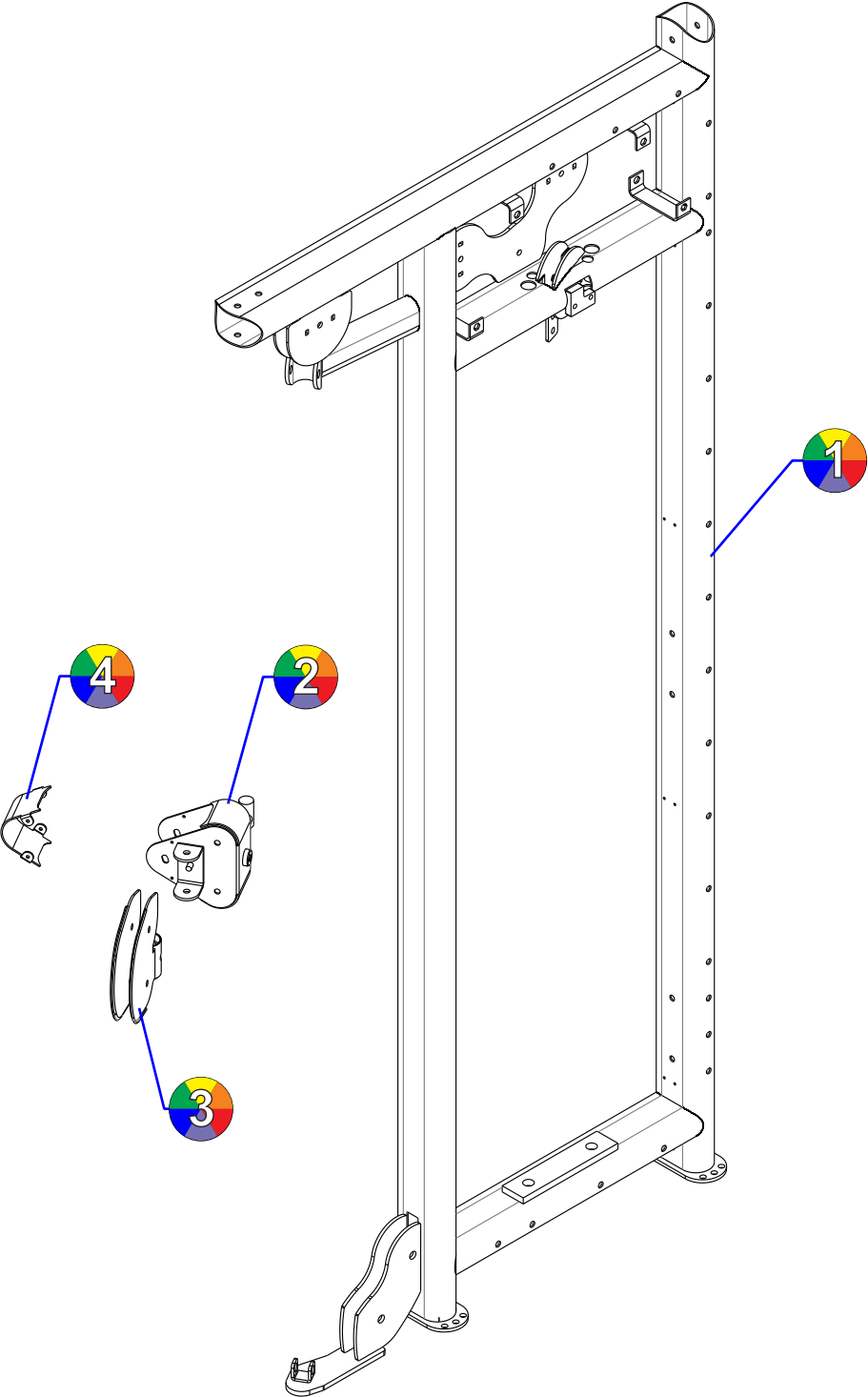
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Cable Left Painted Frame Weldments



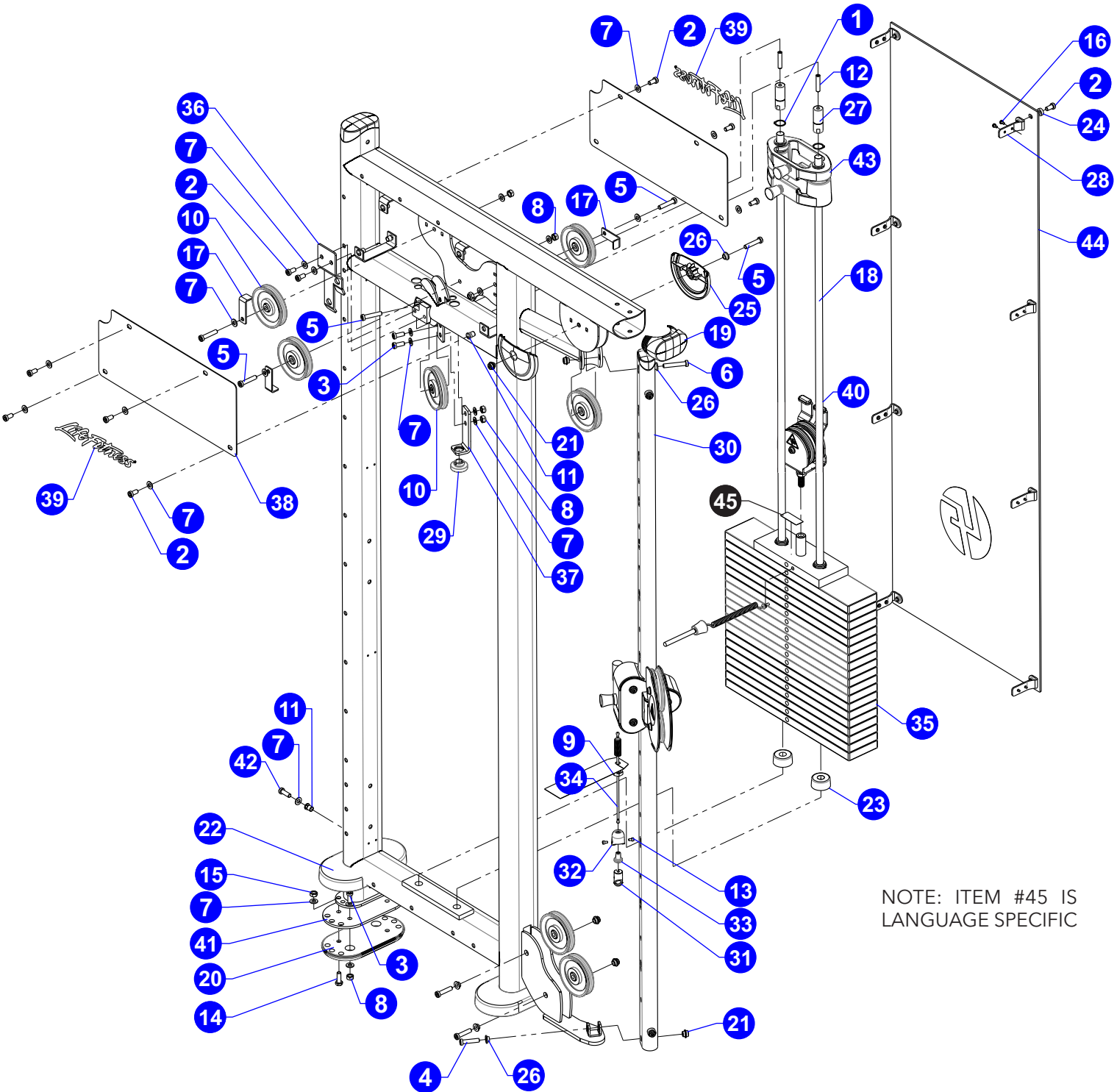
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9002600	WLDMT, FXT, CABLE COLUMN, LH
2	1	8346701	WLDMT, CMDAP LH CARRIAGE
3	1	7633301	WLDMT, CM/MJ, SWIVEL PULLEY
4	1	831801	BRKT, CM/MJ, CARRIAGE SHROUD

Cable Right Painted Frame Weldments



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9002300	WLDMT, FXT, CABLE COLUMN, RH
2	1	7633301	WLDMT, CMDAP RH CARRIAGE
3	1	7633301	WLDMT, CM/MJ, SWIVEL PULLEY
4	1	7633301	BRKT, CM/MJ, CARRIAGE SHROUD

Cable Components

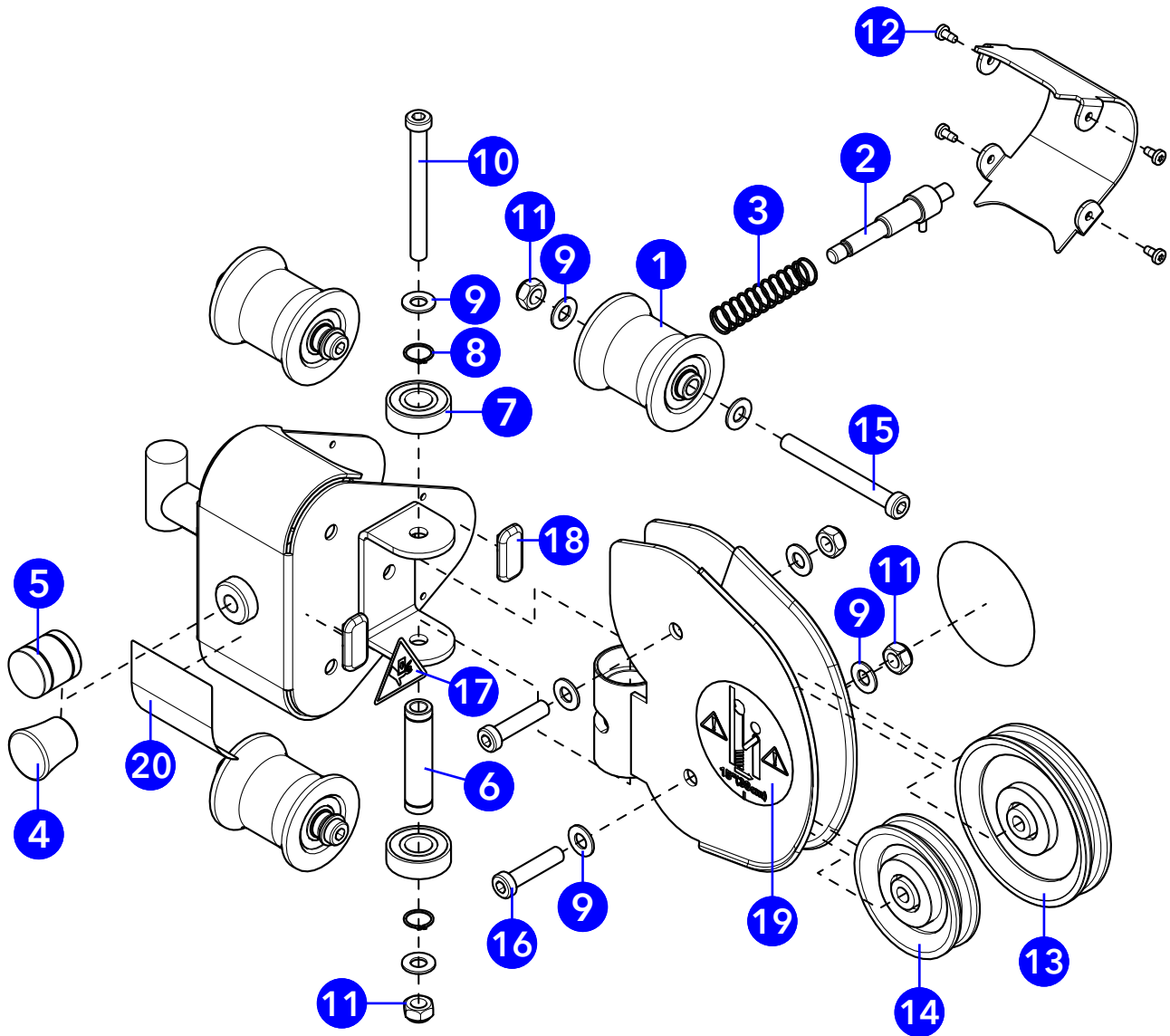


See page 6 for table

Cable Components Legend

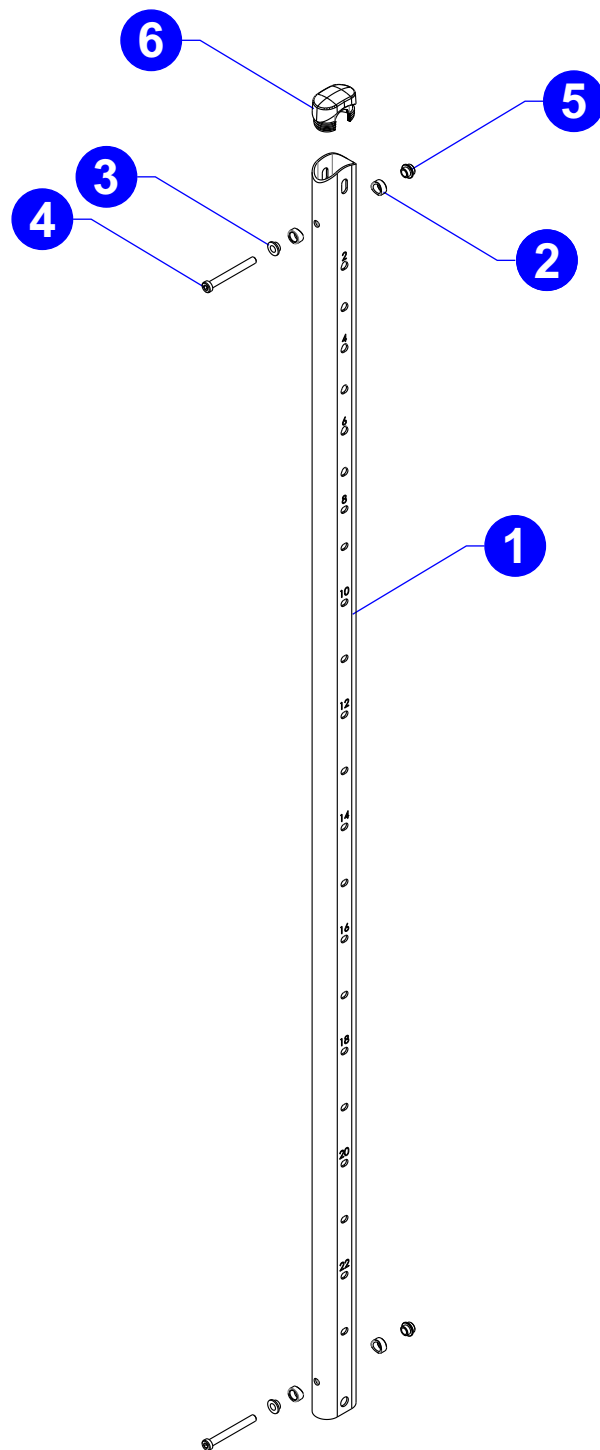
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	3232421	RING, BRE .940, 5100-100 ST PP B
2	18	3236201	SCREW, M10 X1.5 20MM
3	6	3236202	SCREW, M10 X1.5 25MM
4	3	3236206	SCREW, M10 X1.5 45MM
5	5	3236207	SCREW, M10 X1.5 50MM
6	1	3236209	SCREW, M10 X1.5 60MM
7	33	3236601	WASHER, 3/8 SAE SS
8	9	3236801	NUT, M10 HEX NYLOCK SS
9	1	3236902	NUT, HEX JAM M16 X 2 SS
10	7	3237801	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD
11	9	3238601	M10X1.5 BLIND THREADED INSERT (HEX)
12	2	3240502	M10 X 1.5 X 50 HXS NO CUP ST BO
13	2	3250002	M5 X 0.8 HXS SOC CS ST BZ X 8
14	4	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN
15	4	3254703	NUT, M10 X 1.5 HEX ZINC
16	16	3270601	SCREW, #10-32 TRX PAN ST BZ
17	3	6757701	CLIP, CABLE 2-7/8 X 1 X 1
18	2	7328618	GUIDE ROD, .75 OD SOLID 71.50
19	1	7333901	CAP, LARGE FLOV- END
20	2	9199101	FOOT, FXT FLOV - LARGE
21	5	7335401	NUT, M10 X 1.5 SOCKET HEAD
22	2	9169201	COVER, FXT FOOT - LARGE
23	2	7352101	CUSHION, WEIGHT STACK
24	8	7385201	SPACER, .406 X .750 X .250
25	2	7630001	COVER, PULLEY BOLTED PARTIAL
26	5	7630101	RETAINER, CM/MJ, PULLEY
27	2	7634401	RETAINER, CM/MJ, GUIDEROD
28	8	7642095	BRKT, CM/MJ, REAR SHROUD SG
29	1	7642301	BUMPER, CM/MJ, PLUG
30	1	SEE PAGE 8	ASSY, CM/MJ, ADJ PLY COLUMN
31	1	8943601	LINK, CM/MJ, CABLE END
32	1	8943701	HSNG, CM/MJ, CABLE END
33	1	8943801	INSERT, CM/MJ, CABLE END
34	1	8946908	CABLE, CMDAP
35	1	SEE PAGE 9	ASSY, 390LB STACK W/O PIN
36	1	9231103	STRIKER PLATE, INCR. WGT.
37	1	1013912-9301	BRKT, STACK BUMPER MOUNT SGR
38	2	9107193	FLAG, FXT CC HWG
39	2	9120401	LABEL, LIFE FITNESS, WHITE
40	1	SEE PAGE 10	ASSY, CMDAP STACK PULLEYS
41	2	9173101	PLATE, FXT FOOT - LARGE
42	1	3236203	SCREW, M10 X1.5 30MM
43	2	9102601	ASSY, INCREMENT WGT.
44	1	8353201	SHROUD, CM/MJ REAR
45	1	7744599	LABEL, WEIGHT AT HANDLE

Cable Carriage



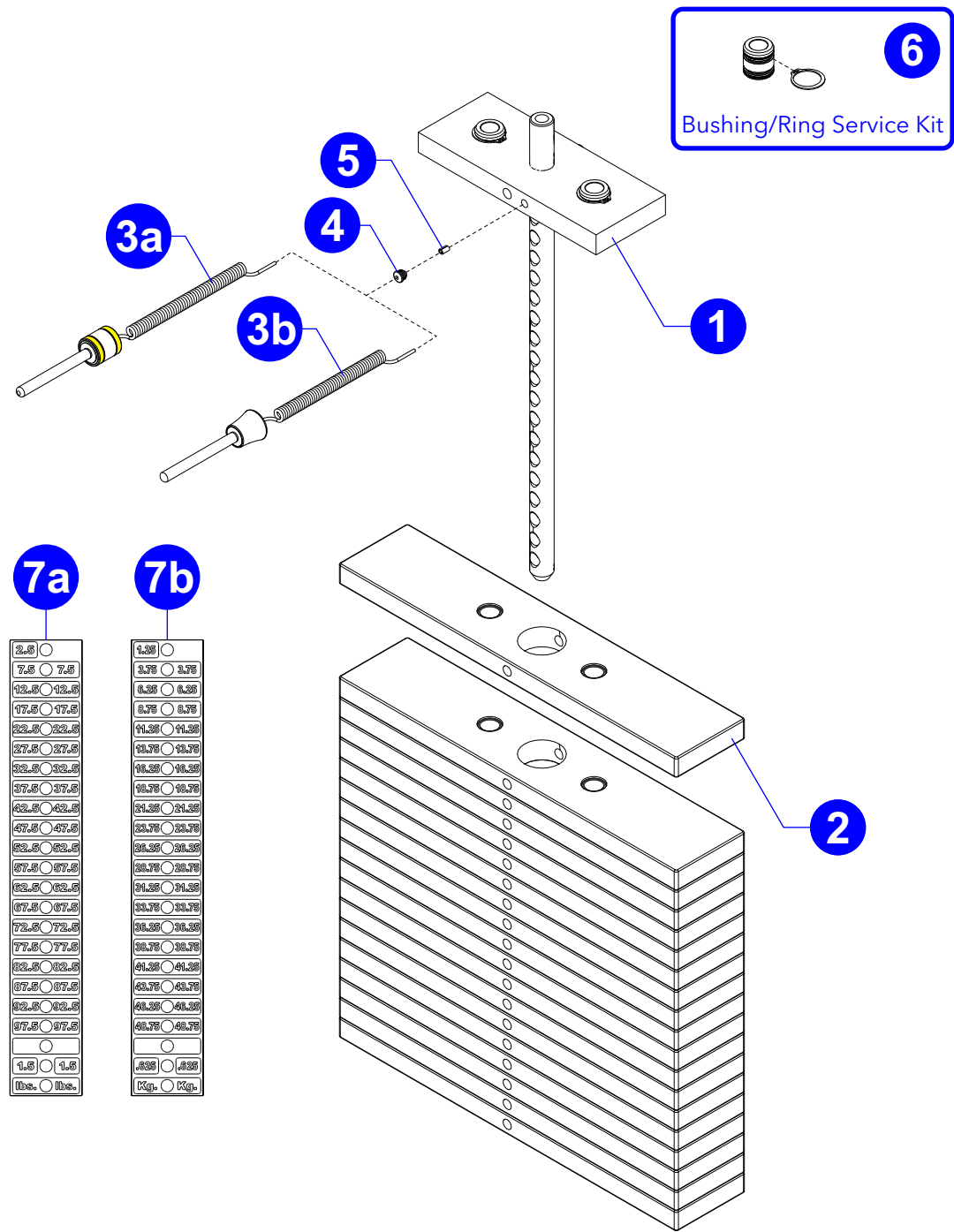
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	3	7637901	ASSY, ROLLER-CONCAVE
2	1	1002880-0001	ASSY, CM/MJ PIN-PULL, BEVEL NOSE
3	1	7651501	SPRING, PULL PIN LARGE
4	1	7651401	KNOB, TULIP STYLE
5		7424803	KNOB, POP PIN, YELLOW
6	1	7645401	SHAFT, CM/MJ, 6203 BRNG
7	2	6245901	BEARING, 6203
8	2	6232413	RING, BRE .631, 5100-66, ST PP B
9	12	6236601	WASHER, 3/8 SAE SS
10	1	6236217	SCREW, M10 X1.5 100MM
11	6	6236801	NUT, M10 HEX NYLOCK SS
12	4	6270601	SCREW, #10-32 X 3/8 TRX PAN ST BZ
13	1	6237801	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD
14	1	6245701	PULLEY, 3.5" OD, 10MM ID
15	3	6236216	SCREW, M10 X1.5 95MM
16	2	6236206	SCREW, M10 X1.5 45MM
17	2	8039501	LABEL, WARNING, TRIANGLE, 10-0099-067, BNR
18	2	7570801	GUARD, PAINT 1.25"x.75"x.25"
19	1	1011299-0001	LABEL: WARNING, ADJ CARRIAGE
20	1	7621001	LABEL, WARNING ADJ CARRIAGE

Cable Adjustable Pulley Column



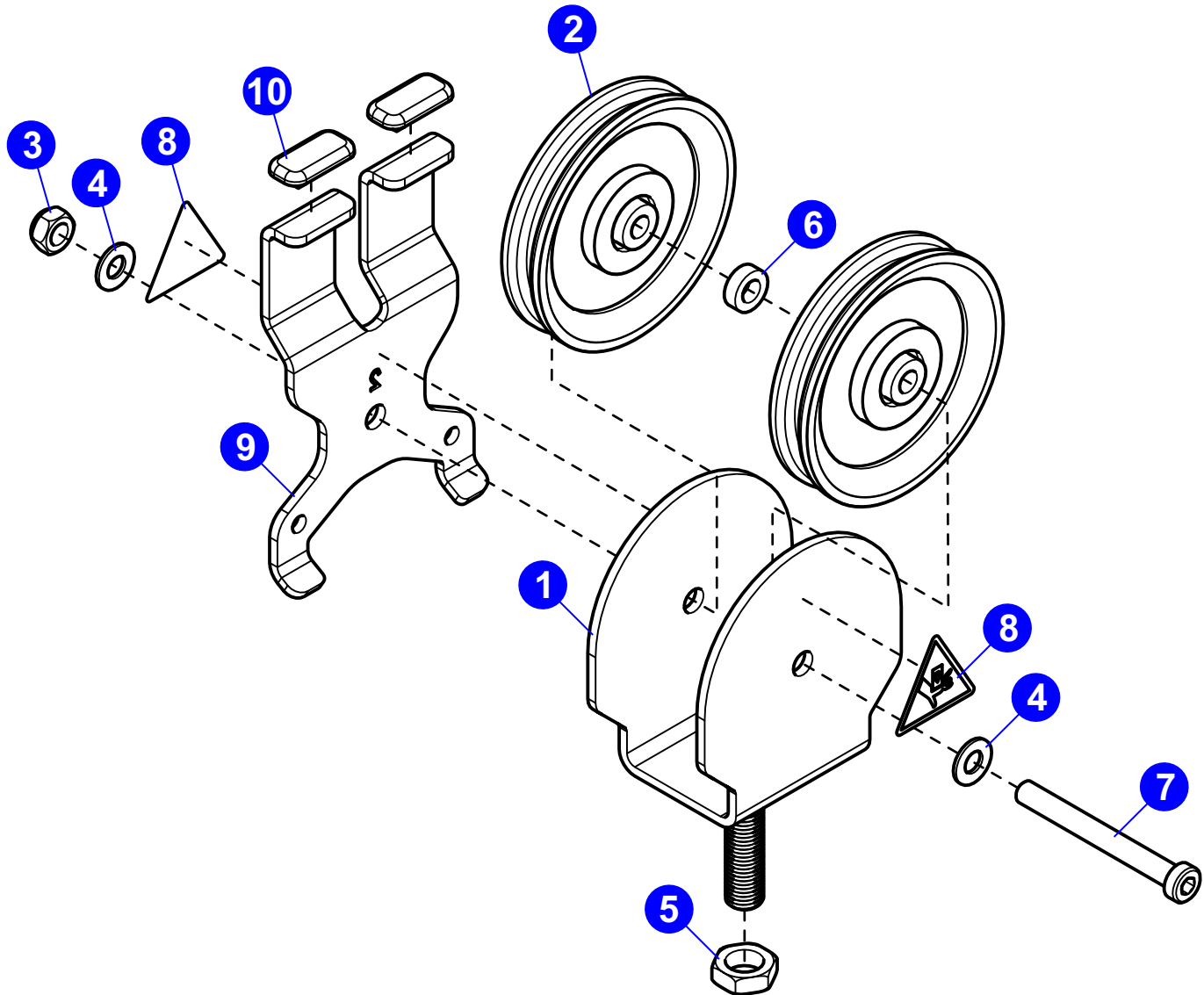
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8264101	TUBE, CM/MJ ADJ COLUMN
2	4	7645501	SPACER, CM/MJ, SM FLOV CONCAVE
3	2	7630101	RETAINER, CM/MJ, PULLEY
4	2	3236215	SCREW, M10 X1.5 90MM
5	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
6	1	7333801	CAP, SMALL FLOV- END

Cable Weight Stack



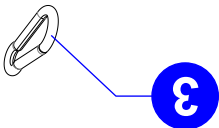
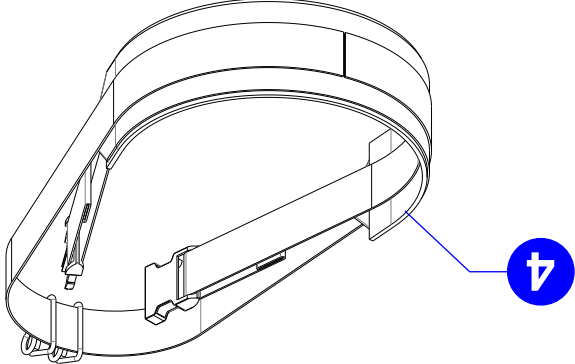
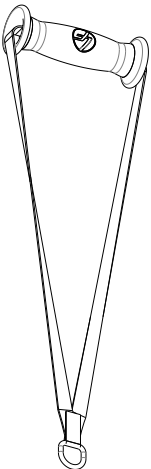
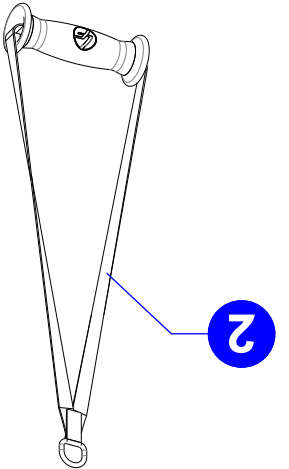
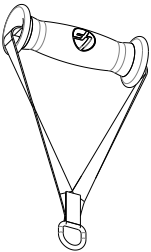
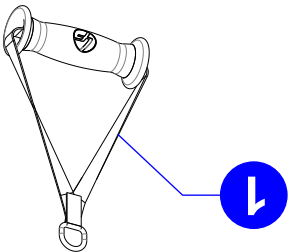
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	8920201	19 HOLE HEAD PLATE/BAYONET SER. KIT ASSY
2	19	7328401	WEIGHT PLATE, 20 LB
3	a	7338001	ASSY, SELECTOR PIN
	b	8981903	ASSY, WT STK SELECTOR PIN, SRT - YELLOW
4	1	7356501	PLUG, LANYARD ATTACHMENT
5	1	7523601	CRIMP, CABLE
6	2	7338001	BUSHING, HEADPLATE
7	a	9138101	LABEL, WGHT STK, 97.5 LBS
	b	9138201	LABEL, WGHT STK, 48.75 KG

Cable Stack Pulleys



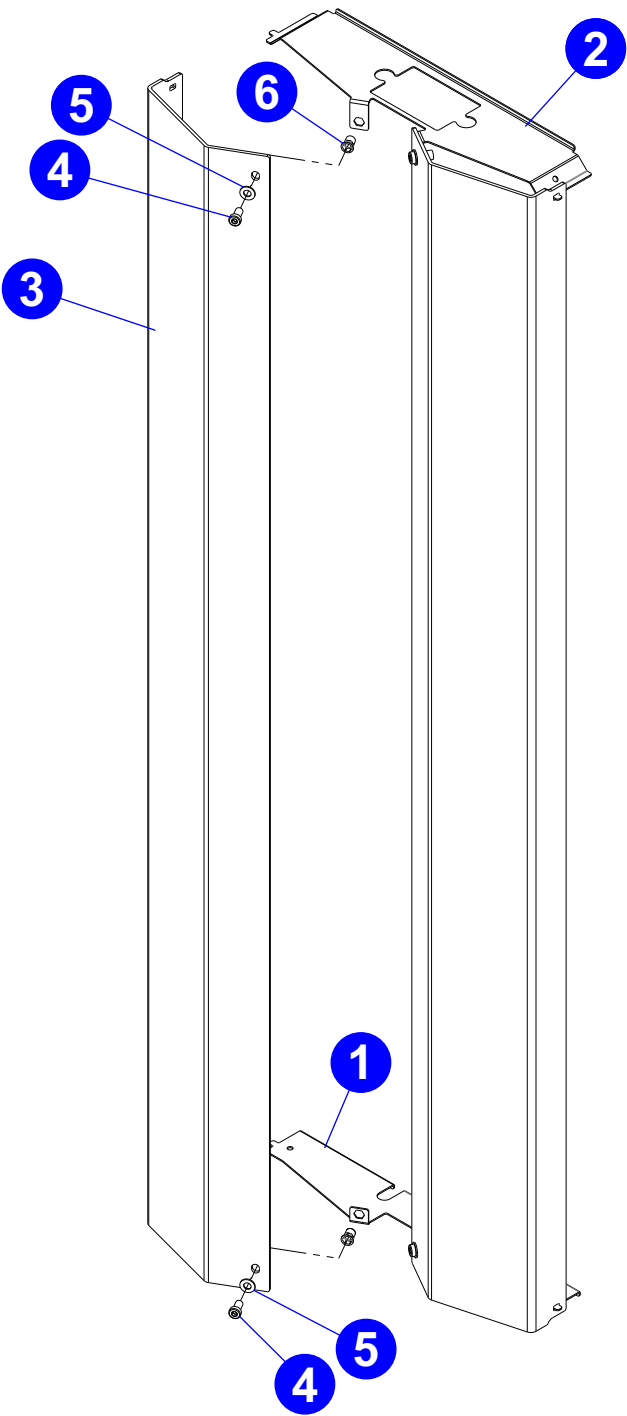
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	1012796-9301	WELDMENT: FLOATING DOUBLE PULLEY -HWG
2	2	3237801	PULLEY, 1/4 IN CABLE (T3), 4.5 IN OD
3	1	3236801	NUT, NYLOCK M10 X 1.5 SS
4	2	3236601	WASHER, 3/8 SAE STAINLESS STEEL
5	1	3236902	NUT, HEX JAM M16 X 2 SS
6	1	7385201	SPACER, .406 X .750 X .250 SS
7	1	3236215	M10 X 1.5 X 90 SHCS, LOW HEAD
8	2	8089501	LABEL, WARNING TRIANGLE
9	1	1013924-9301	BRACKET: INC WEIGHT, DBL PULLEY, 7 GA -HWG
10	2	7570801	GUARD, PAINT 1.25 X .75 X .25

Cable Supplied Accessories



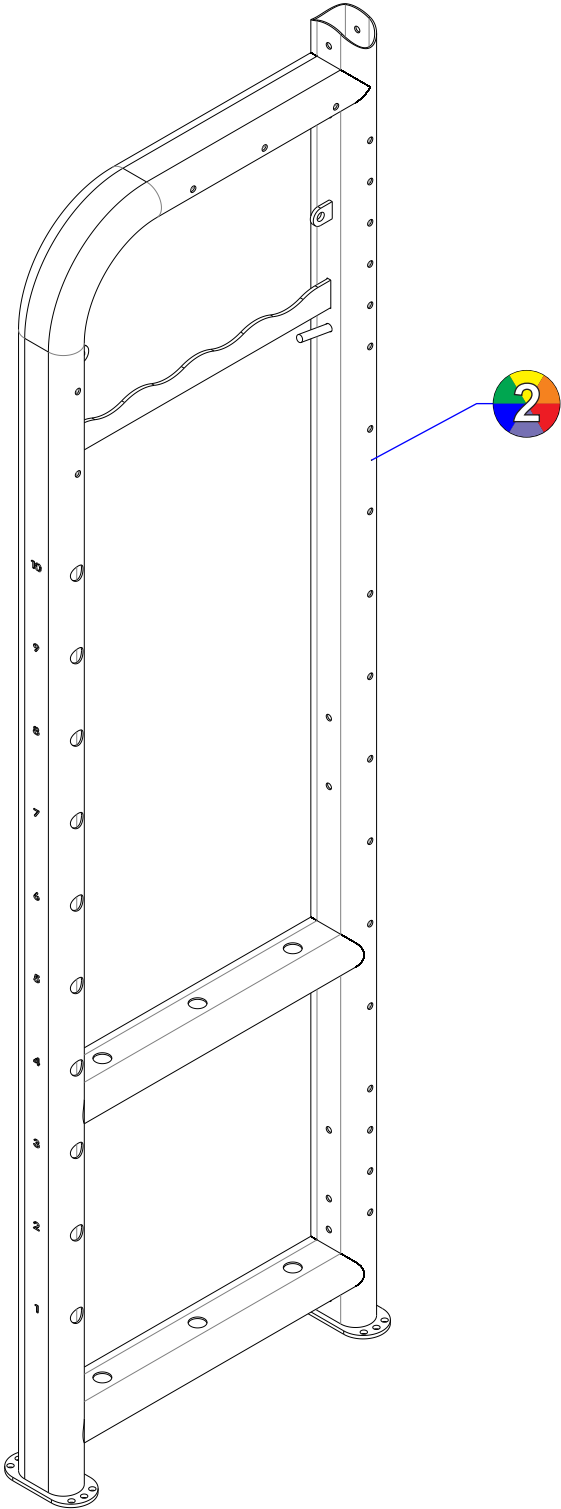
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	8219601	HANDLE, CM/MJ, SHORT STRAP
2	2	8219701	HANDLE, CM/MJ, LONG STRAP
3	2	3250201	SNAP LINK, 3/8" DIA
4	1	8929101	BELT, CMDAP

Cable Front Shrouds



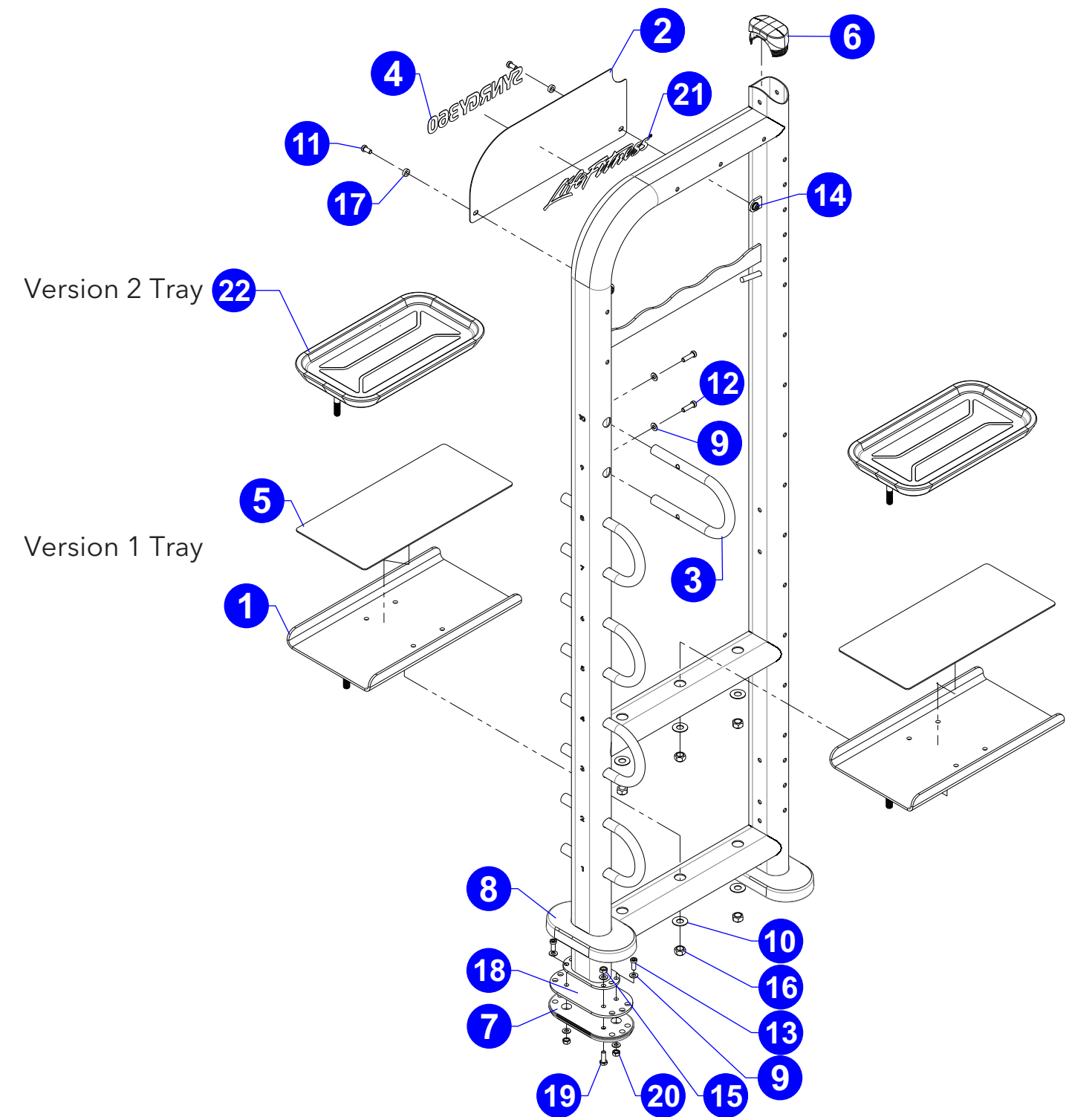
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9035995	BRKT, SHROUD, CMDAP, BOTTOM, SG
2	1	9035795	BRKT, SHROUD, CMDAP, TOP, SG
3	2	9035801	SHROUD, CM/MJ FRONT
4	4	3236201	M10 X 1.5 X 20 SHCS, LOW HEAD
5	4	3236601	WASHER, 3/8 SAE STAINLESS STEEL
6	4	3238601	M10X1.5 BLIND THRD INSERT(HEX)

Versa Painted Frame Weldment



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9001800	WLDMT, FXT, UNIVERSAL

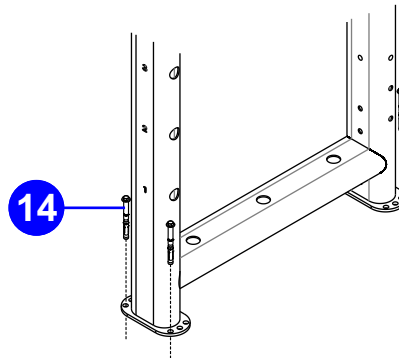
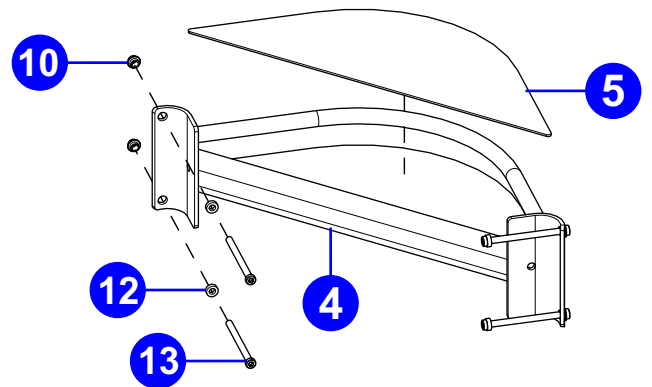
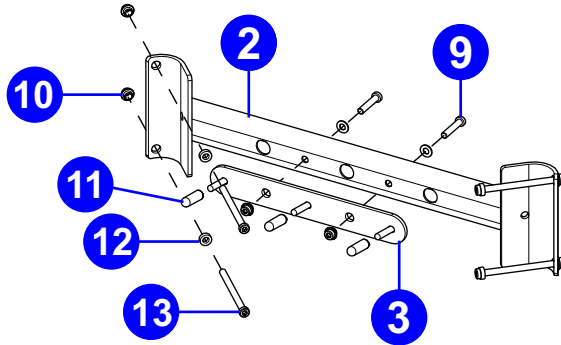
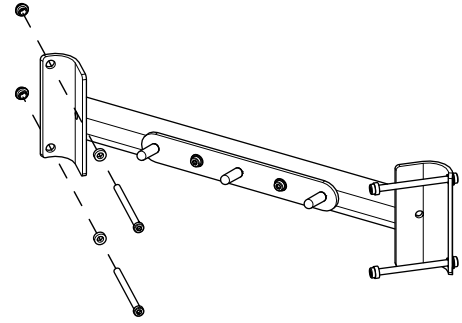
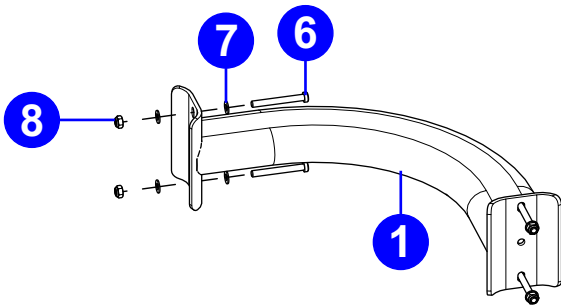
Versa Components



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	2	9103993	WLDMT, FXT, STORAGE, UNIVERSAL HWG
2	1	107593	FLAG, FXT UNIVERSAL
3	5	9013801	BROUND, FXT, U-HOOK
4	1	9120401	LABEL, LIFE FITNESS, WHITE
5	2	126001	PAINT GUARD, FXT, UNIVERSAL
6	1	7333901	CAP, LARGE FLOV- END
7	2	199101	FOOT, FXT FLOV - LARGE
8	2	169201	COVER, FXT FOOT - LARGE
9	22	22601	WASHER, 3/8 SAE SS
10	6	3236603	WASHER, 11/16 SAE SS
11	2	3236201	SCREW, M10 X1.5 20MM

ITEM NO.	QTY.	PART NO.	DESCRIPTION
12	10	3236204	SCREW, M10 X1.5 35MM
13	4	3236202	SCREW, M10 X1.5 25MM
14	2	7335401	NUT, M10 X 1.5 SOCKET HEAD
15	4	3254703	NUT, M10 X 1.5 HEX ZINC
16	6	3236804	NUT, M16 HEX NYLOCK SS
17	2	7385201	SPACER, .406 X .750 X .250
18	2	9173101	PLATE, FXT FOOT - LARGE
19	4	3251203	SCREW, M10 X1.5 X 30MM UNS HEX CS ST ZN
20	4	3236801	NUT, M10 HEX NYLOCK SS
21	1	9480401	LABEL: SYNRGY360
22	2	1005022-0002	TRAY, 11.5 X 20.25, OVERMOLD -BLK

Connecting Components



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9106400	WLDMT, FXT, 90 DEG
2	2	9106400	WLDMT, FXTS, SHORT
3	2	9509801	WLDMT, CM ACC. RACK
4	1	9009093	WLDMT, FXT, STORAGE, CORNER, HWG
5	1	9055501	PAINT GUARD, FXT, CORNER
6	4	3236214	M10 X 1.5 X 85 SHCS, LOW HEAD
7	12	3236201	WASHER, 3/8 SAE STAINLESS STEEL
8	4	3236801	NUT, NYLOCK M10 X 1.5 SS
9	4	3236207	M10 X 1.5 X 50 SHCS, LOW HEAD
10	16	7335401	NUT, SOCKET HEAD M10 X 1.5 SS
11	6	9507101	CAP, CM ACC. RACK
12	12	7385201	SPACER, .406 X .750 X .250 SS
13	12	3236220	M10 X 1.5 X 130 SHCS, LOW HEAD
14	4	9226402	ANCHOR, HSL-3 M8/40 HEAVY DUTY EXPANSION

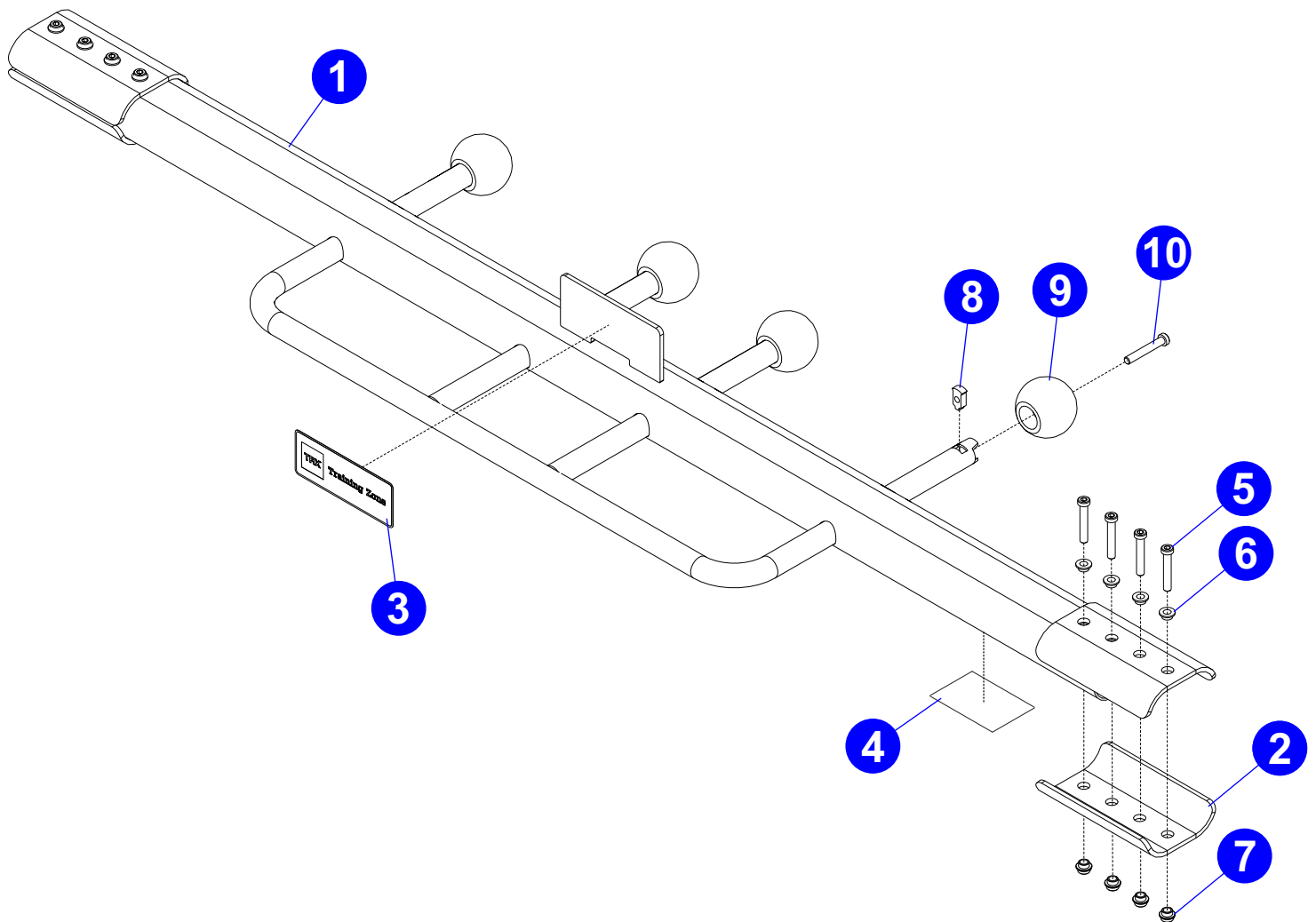
QR Codes Sheet

1



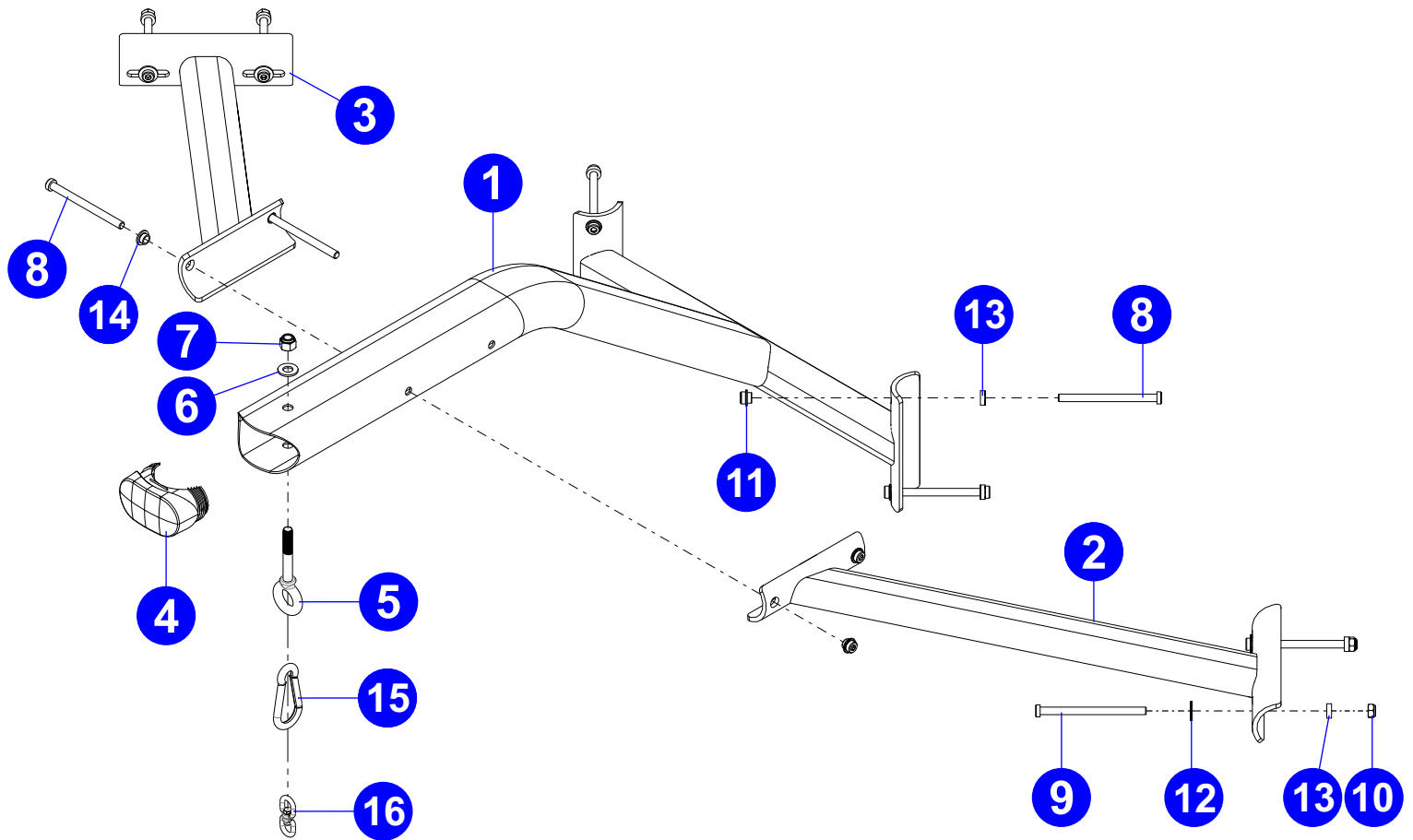
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9585801	KIT, FXT, QR CODES

Options - Cable Crossover Connection



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9221793	WLDMT, FXT, CROSSOVER, SHORT, HWG
		9221993	WLDMT, FXT, CROSSOVER, MEDIUM, HWG
		9222193	WLDMT, FXT, CROSSOVER, LONG, HWG
2	2	7633293	BRKT, MJ LRG OVAL, HWG
3	2	9137901	LABEL, TRX, SMALL
4	1	-	LABEL, SERIAL NUMBER, BLANK
5	8	3236213	M10 X 1.5 X 80 SHCS, LOW HEAD
6	8	7630101	RETAINER, CM/MJ, PULLEY
7	8	7335401	NUT, SOCKET HEAD M10 X 1.5 SS
8	4	1002138-0001	THREADED INSERT, 1.25IN OD TUBE
9	4	1002132-0001	ROCK GRIP, FXT, 3.125IN BALL
10	4	3236210	M10 X 1.5 X 65 SHCS, LOW HEAD

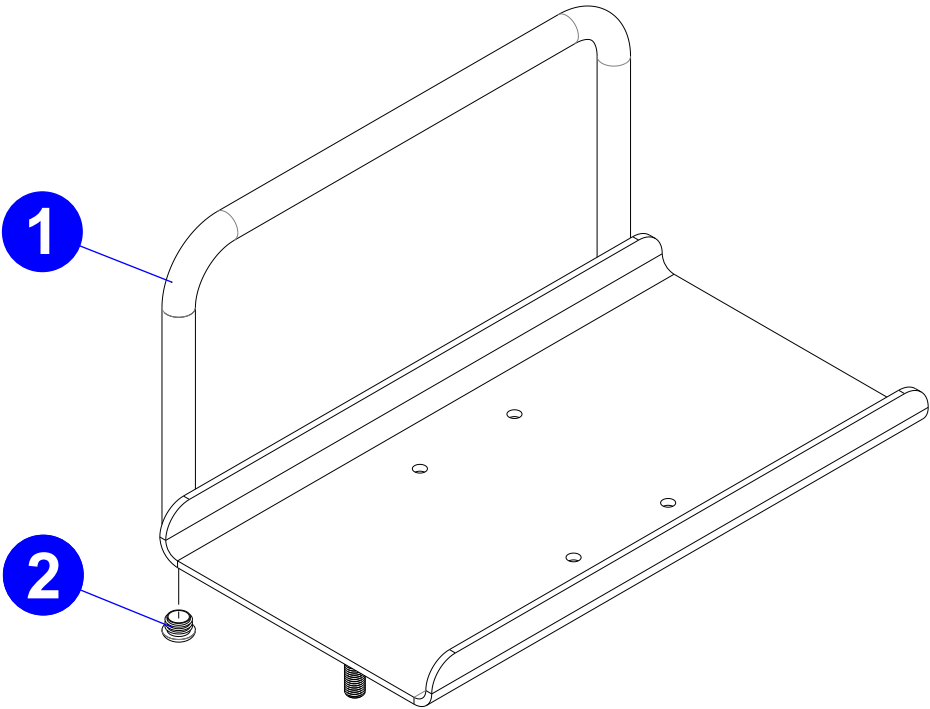
Options - Boxing Connector



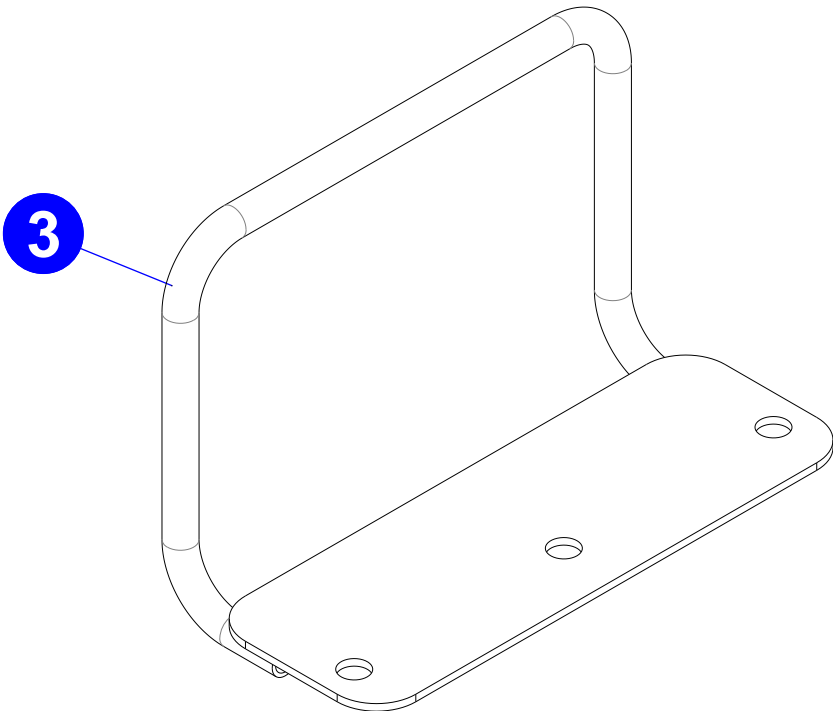
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9152993	WLDMT, FXT, PUNCHING CENTER, HWG
2	1	9153193	WLDMT, FXT, PUNCHING RIGHT, HWG
3	1	9153393	WLDMT, FXT, PUNCHING LEFT, HWG
4	1	7333901	CAP, LARGE FLOV-END
5	1	9120901	EYE BOLT, FXT, PUNCHING BAG
6	1	3102507	WSH, FLAT 1/2 ID SAE ZN
7	1	3102801	NUT, NYLOCK 1/2-13
8	6	3236220	M10 X 1.5 X 130 SHCS, LOW HEAD
9	4	3236221	M10 X 1.5 X 140 SHCS, LOW HEAD
10	4	3236801	NUT, NYLOCK M10 X 1.5 SS
11	6	7335401	NUT, SOCKET HEAD M10 X 1.5 SS
12	4	3273303	WASHER, 3/8, THRU-HARDENED
13	8	7385201	SPACER, .406 X .750 X .250 SS
14	2	7630101	RETAINER, CM/MJ, PULLEY
15	1	3250201	SNAP LINK, 3/8" DIA
16	1	9569701	SWIVEL, FXT, BOXING

Options - Boxing Storage Tray

Version 1

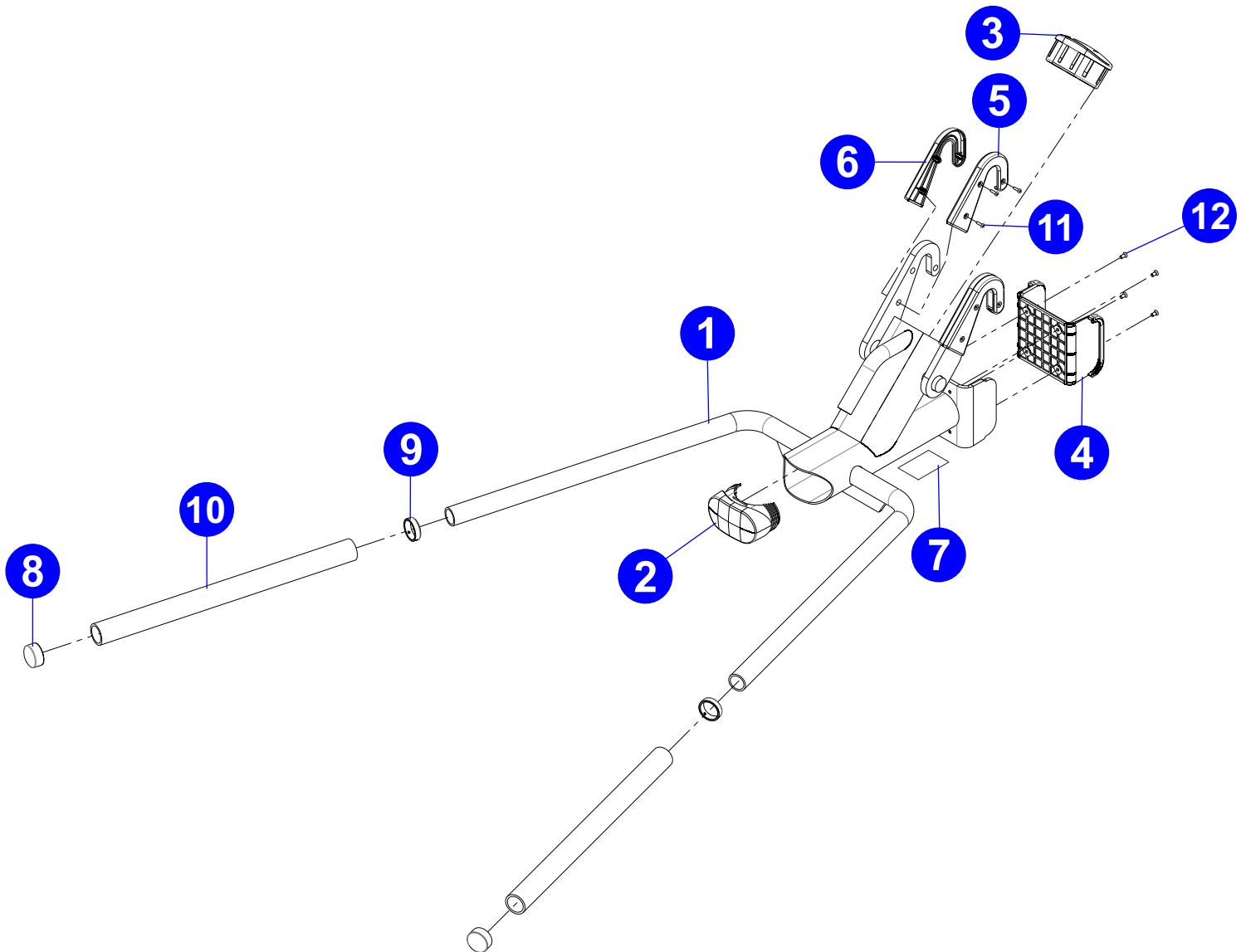


Version 2



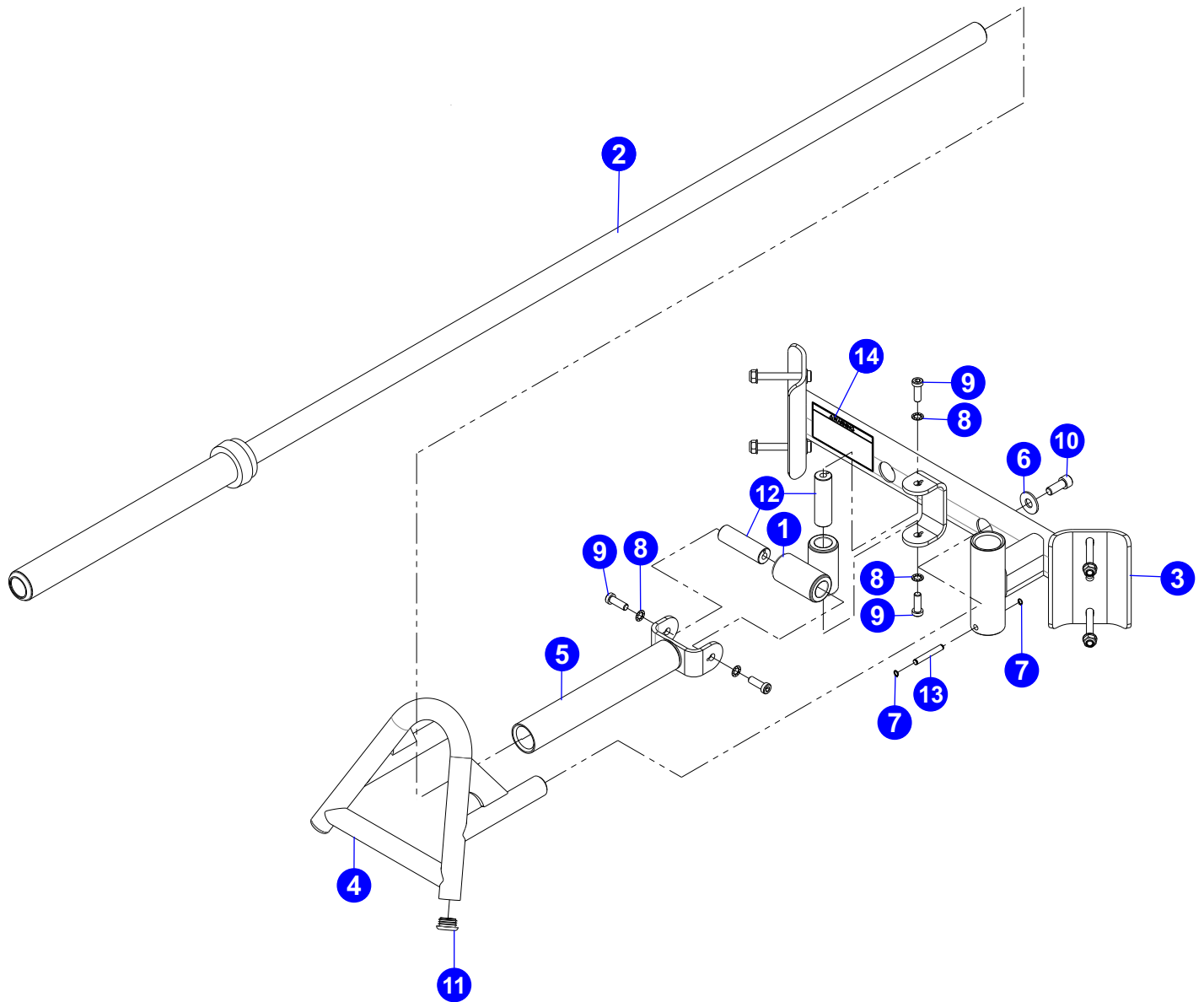
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9193493	WLDMT, FXT, STORAGE, UNIVERSAL -HWG
2	2	3119304	CAP, END 1.00 DIA RD 10-12 GA
3	1	1005258-0093	WLDMT, PUNCHING GUARD -HWG

Options - Dip



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9015193	WLDMT, FXT, DIP HWG
2	1	7333901	CAP, LARGE FLOV- END
3	1	7800401	CAP, LRG FLOV END
4	1	9123001	COVER, FXT BRACKET
5	2	9123201	COVER, FXT HOOK
6	2	9123301	COVER, FXT HOOK W/BOSS
7	1	-	LABEL, SERIAL NUMBER, BLANK
8	2	8259401	CAP, GRIP 1.50 OD X 1.27 ID
9	2	8259501	RING, GRIP 1.52 OD X 1.30 ID
10	2	3235803	GRIP, 1.50 OD X .14 WALL OPEN END
11	6	3226003	SCREW, 6-20 X 8 PHL PAN PLT BZ
12	4	3260903	SCREW, M5X.8X10 PHL FLT MS ST BZ

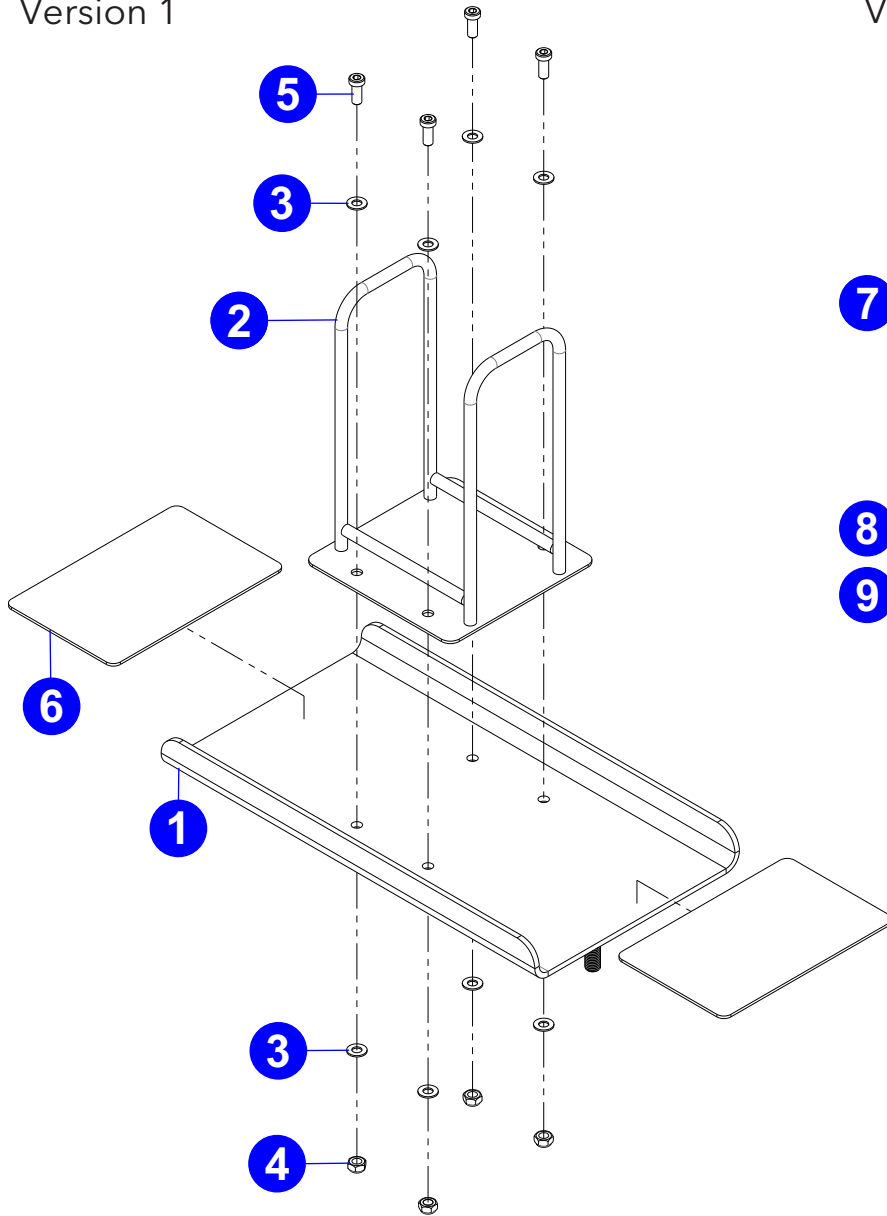
Options - Power Pivot



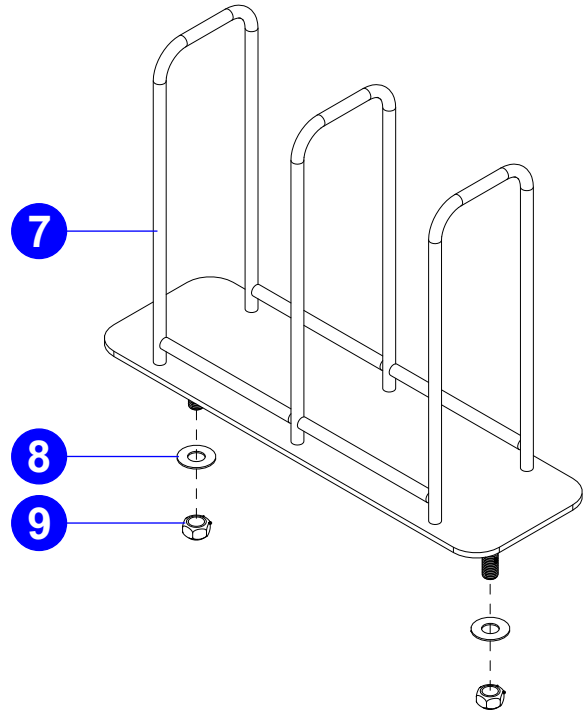
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9224401	ASSY, FXT, POWER PIVOT KNUCKLE
2	1	9224501	ASSY, FXT, POWER PIVOT BAR
3	1	9219493	WLDMT, FXT, POWER PIVOT FRAME -HWG
4	1	9219515	WLDMT, FXT, POWER PIVOT GUARD -YEL
5	1	9219701	WLDMT, FXT, POWER PIVOT WA
6	2	3102502	WASHER, TYPE A PLAIN ZN
7	2	3232403	RING, RETAINING, EXTERNAL
8	4	3239503	WSH, .375 IN-D ST ZN
9	4	3236203	SCREW, M10 X1.5 30MM
10	2	3241303	SCREW, M12 X1.75 30MM
11	2	3119303	CAP, END 1.25 DIA RD 10-14 GA
12	2	7324901	SHAFT, TAPPED 1 DIA X 3.330
13	1	8047801	SHAFT, MJHAR BAR HOLDER
14	1	9226601	LABEL, FXT, POWER PIVOT, WARNING SHEET

Options - Power Pivot Shelf

Version 1

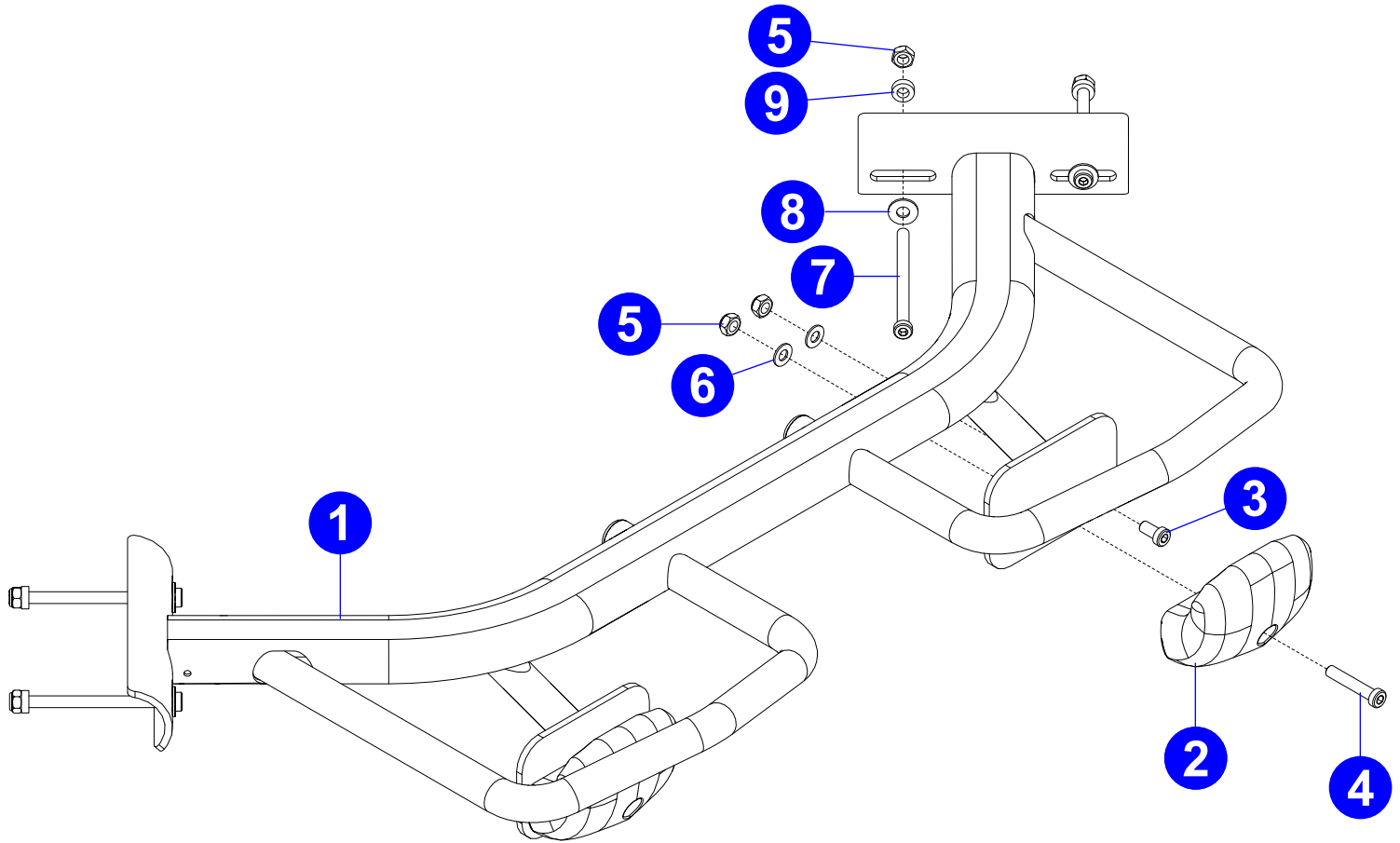


Version 2



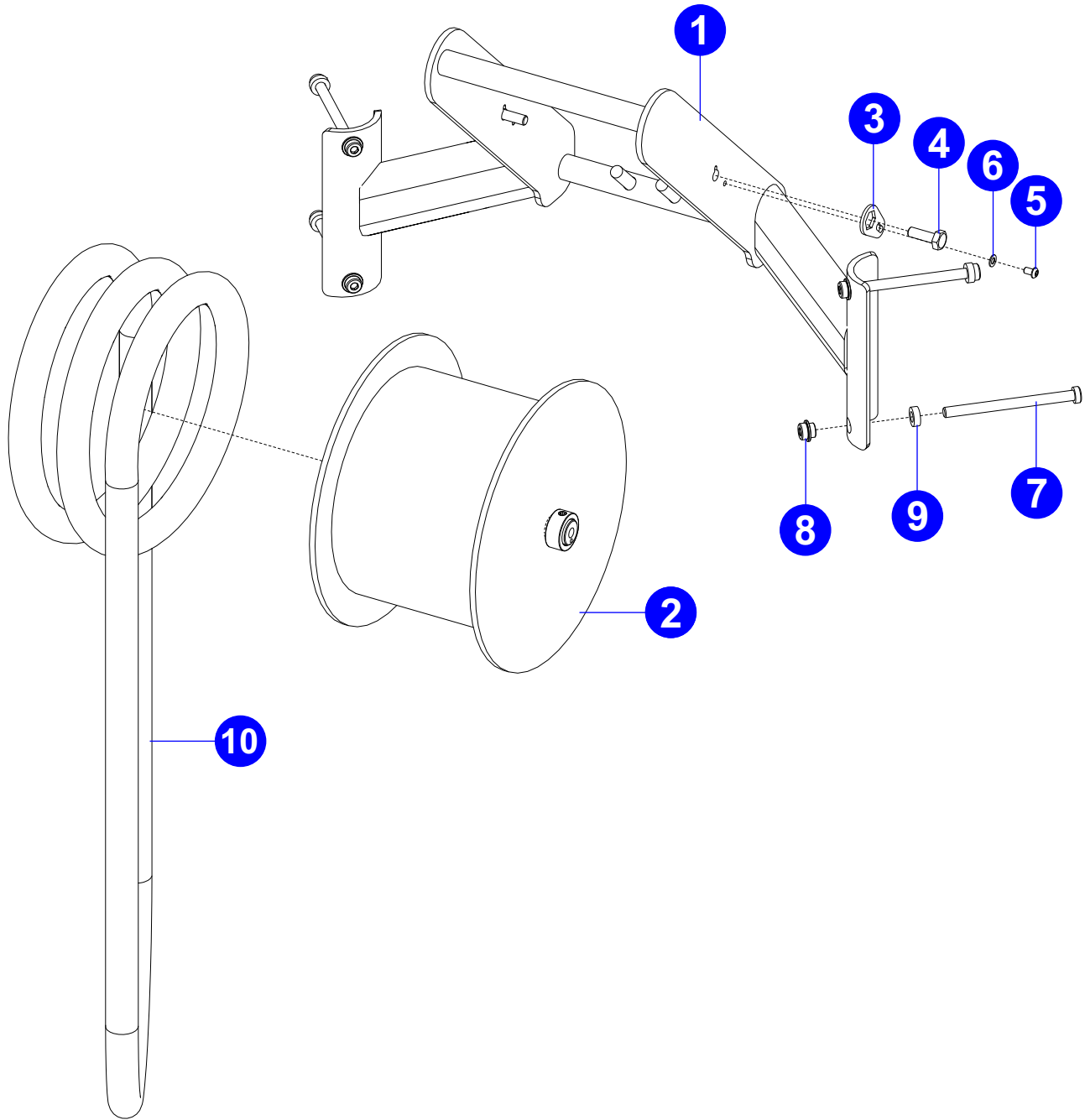
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9103993	WLDMT, FXT, STORAGE, UNIVERSAL HWG
2	1	9223693	WLDMT, FXT, POWER PIVOT SHELF -HWG
3	8	3236601	WASHER, 3/8 SAE SS
4	4	3236801	NUT, M10 HEX NYLOCK SS
5	4	3236202	SCREW, M10 X1.5 25MM
6	2	9224201	PAINT GUARD, FXT, POWER PIVOT SHELF
7	1	1012399-0093	WLDMT: FXT, POWER PIVOT PLATE STORAGE, HWG
8	2	3236603	WASHER, 11/16 ID X 1.5 OD SS
9	2	3236804	NUT, M16 HEX NYLOCK SS

Options - Rock Grip Chin



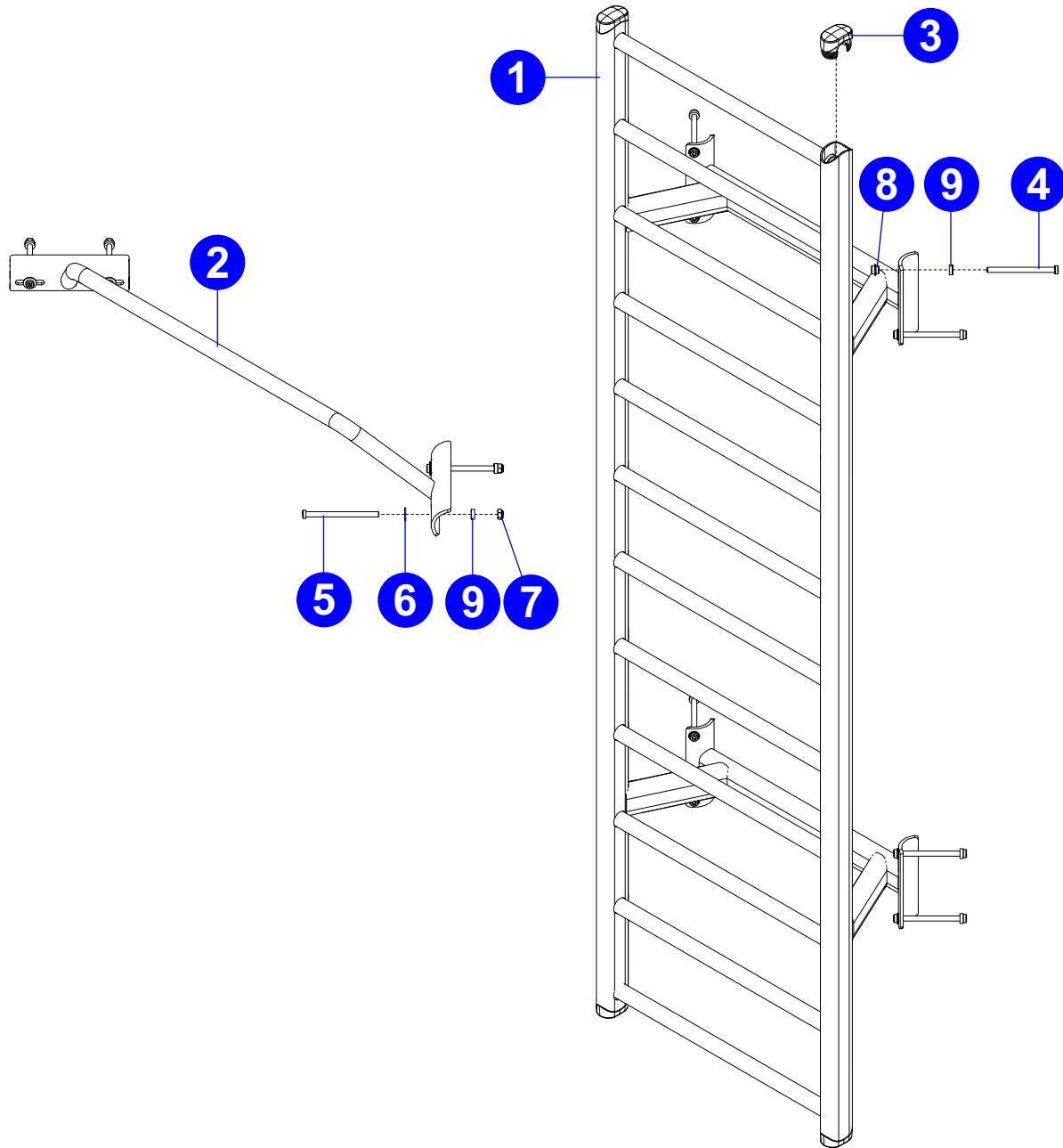
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9217993	WLDMT, FXT, ROCK CHIN UP, HWG
2	2	9218801	ROCK, FXT, ROCK CHIN UP
3	2	3236201	M10 X 1.5 X 20 SHCS, LOW HEAD
4	2	3236212	M10 X 1.5 X 75 SHCS, LOW HEAD
5	8	3236801	NUT, NYLOCK M10 X 1.5 SS
6	4	3236601	WASHER, 3/8 SAE STAINLESS STEEL
7	4	3236221	M10 X 1.5 X 140 SHCS, LOW HEAD
8	4	3273303	WASHER, 3/8, THRU-HARDENED
9	4	7385201	SPACER, .406 X .750 X .250 SS

Options - Rope Pull



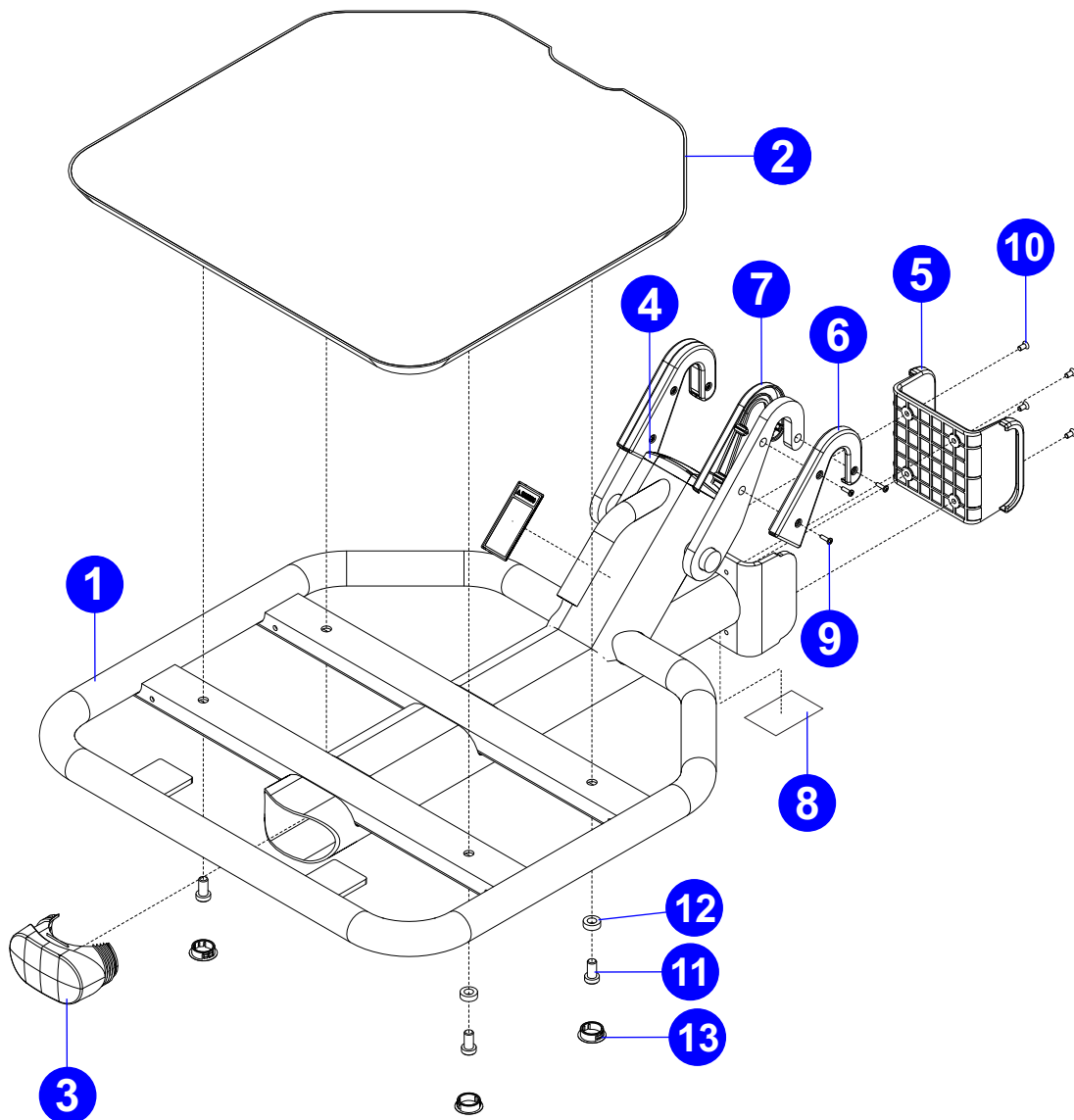
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9573093	WLDMT, FXT, ROPE PULL
2	1	9586201	ASSY, FXT ROPE DRUM, SERVICE
3	2	9579493	PLATE, BOLT RETAINER
4	2	3270507	SCREW, M10 X 1.5 - 30MM, HEX HD
5	2	3277401	M6-1.0 X 10 HXS BUT CS ST BZ
6	2	3264101	WASHER, M6
7	4	3236220	M10 X 1.5 X 130 SHCS, LOW HEAD
8	4	7335401	NUT, SOCKET HEAD M10 X 1.5 SS
9	4	7385201	SPACER, .406 X .750 X .250 SS
10	1	9578901	ROPE, FXT, ROPE PULL

Options - Stall Bar



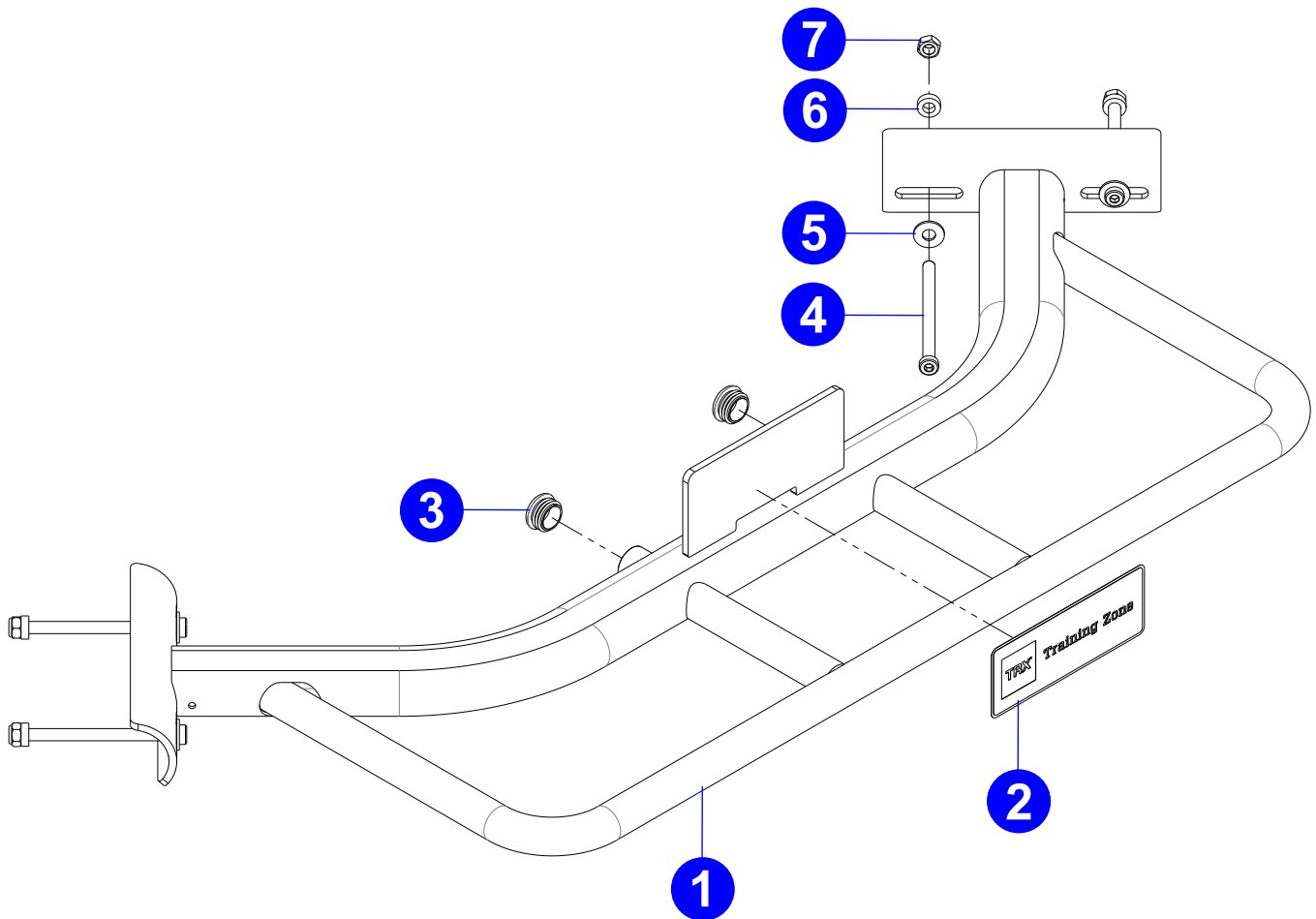
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9558893	WLDMT, FXT, STALL BARS, HWG
2	1	9565393	WLDMT, FXT, STALL BARS TOP, HWG
3	4	7333801	CAP, SMALL FLOV-END
4	8	6236220	M10 X 1.5 X 130 SHCS, LOW HEAD
5	4	6236221	M10 X 1.5 X 140 SHCS, LOW HEAD
6	4	6273303	WASHER, 3/8, THRU-HARDENED
7	4	6236801	NUT, NYLOCK M10 X 1.5 SS
8	8	7335401	NUT, SOCKET HEAD M10 X 1.5 SS
9	12	7385201	SPACER, .406 X .750 X .250 SS

Options - Step Up



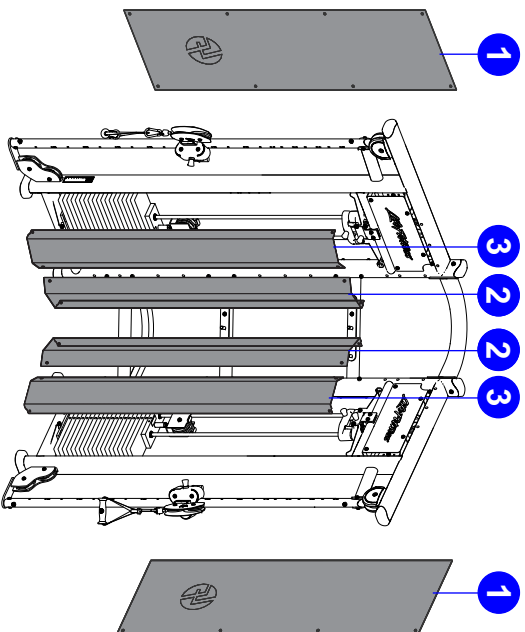
ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9508593	WLDMT, FXT STEP-UP
2	1	9575201	PLATFORM, FXT, MDF
3	1	7333902	CAP, LARGE FLOV- END
4	1	7800401	CAP, LRG FLOV END
5	1	9123001	COVER, FXT BRACKET
6	2	9123201	COVER, FXT HOOK
7	2	9123301	COVER, FXT HOOK W/BOSS
8	1	-	LABEL, SERIAL NUMBER, BLANK
9	6	3226003	SCREW, 6-20 X 8 PHL PAN PLT BZ
10	4	3260903	SCREW, M5X.8X10 PHL FLT MS ST BZ
11	4	3236201	SCREW, M10 X1.5 20MM
12	4	7385201	SPACER, .406 X .750 x .250
13	4	3237403	PLUG, 1" HOLE

Options - Suspension Chin



ITEM NO.	QTY.	PART NO.	DESCRIPTION
1	1	9178593	WLDMT, FXT, CHIN UP HWG
2	1	9137901	LABEL, TRX, SMALL
3	2	3119303	CAP, END 1.25 DIA RD 10-14 GA
4	4	3236221	M10 X 1.5 X 140 SHCS, LOW HEAD
5	4	3273303	WASHER, 3/8, THRU-HARDENED
6	4	7385201	SPACER, .406 X .750 X .250 SS
7	4	3236801	NUT, NYLOCK M10 X 1.5 SS

Options - Cable Shroud Wraps

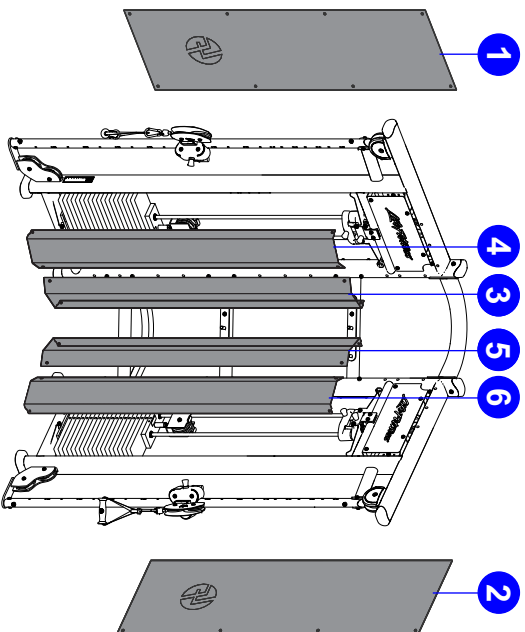


WRAP	ITEM NO.	QTY.	PART NO.	DESCRIPTION
BAMBOO	1	2	8951602	SHROUD, CM/MMJ, REAR -BAMBOO
	2	2	9147801	SHROUD, FNT, LT -BAMBOO
	3	2	9147701	SHROUD, CM/MMJ, FNT, RT -BAMBOO

BRONZE	1	2	8951801	SHROUD, CM/MMJ, REAR -BRONZE
	2	2	9148701	SHROUD, FNT, LT -BRONZE
	3	2	9148601	SHROUD, FNT, RT -BRONZE

ROSEWOOD	1	2	8952201	SHROUD, CM/MMJ, REAR -ROSEWOOD
	2	2	9149601	SHROUD, FNT, LT -ROSEWOOD
	3	2	9149501	SHROUD, FNT, RT -ROSEWOOD

STAINLESS STEEL	1	2	8952401	SHROUD, CM/MMJ, REAR -STAINLESS STEEL
	2	2	9149901	SHROUD, FNT, LT -STAINLESS STEEL
	3	2	9149801	SHROUD, FNT, RT -STAINLESS STEEL



WRAP	ITEM NO.	QTY.	PART NO.	DESCRIPTION
SKY	1	1	8951602	SHROUD, CM/MMJ, RT TOWER, REAR -SKY
	2	1	8951601	SHROUD, CM/MMJ, LT TOWER, REAR -SKY
	3	1	9148101	SHROUD, RT TOWER, FNT, LT -SKY
	4	1	9148001	SHROUD, RT TOWER, FNT, RT -SKY
	5	1	9148102	SHROUD, LT TOWER, FNT, LT -SKY
	6	1	9148002	SHROUD, LT TOWER, FNT, RT -SKY

STEM	1	1	8952001	SHROUD, CM/MMJ, RT TOWER, REAR -STEM
	2	1	8952002	SHROUD, CM/MMJ, LT TOWER, REAR -STEM
	3	1	9149302	SHROUD, RT TOWER, FNT, LT -STEM
	4	1	9149202	SHROUD, RT TOWER, FNT, RT -STEM
	5	1	9149301	SHROUD, CM/MMJ, LT TOWER, FNT, LT -STEM
	6	1	9149201	SHROUD, CM/MMJ, LT TOWER, FNT, RT -STEM